2020.11 FC1500

An internally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.



Modular components make setup quick and easy

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- Latest linear technology-delivering a robust, reliable operation
- Three speed continuous feed gearbox, for gramophone finish
- Quick set adjustable clamping jaws, minimising set up time

Xinxiang Jierui Machine Tool Co., Ltd • Total support • Complete solutions • Provide portable machines and services worldwide We are dedicated to providing equipments and technical services for you. If you have any questions, please feel free to contact us.

86-373-5939178

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Technical Details	
Minmum Facing Diameter	305mm (12 Inches)
Maxmum Facing Diameter	1525mm (60 Inches)
Minimum Clamping Diameter	290mm (11.4 Inches)
Maxmum Clamping Diameter	1400mm (55 Inches)
Tool Post Travel	102mm (4 Inches)
Feed Rates(Facing)	0.13 0.16 0.19 0.24 0.38 0.50 (mm/r)
Feed Rates(Boring)	0.10 0.12 0.14 0.18 0.28 0.36 (mm/r)
Installation Form	Internal mount. Level & Vertical
Machining Form	Facing & Boring & RTJ & Groove
Flatness	<0.1mm
Roughtness	<ra3.2< td=""></ra3.2<>
Power	Servo motor / Pneumatic motor (2.6m3/min)
R.P.M Servo motor 3Kw	0-33rpm
R.P.M Pneumatic motor 2.7Kw	0-28rpm

